

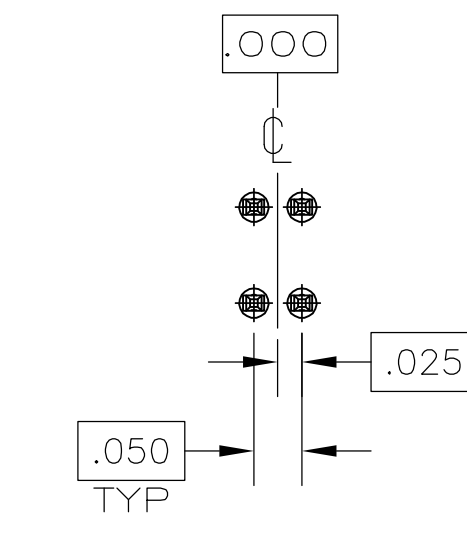
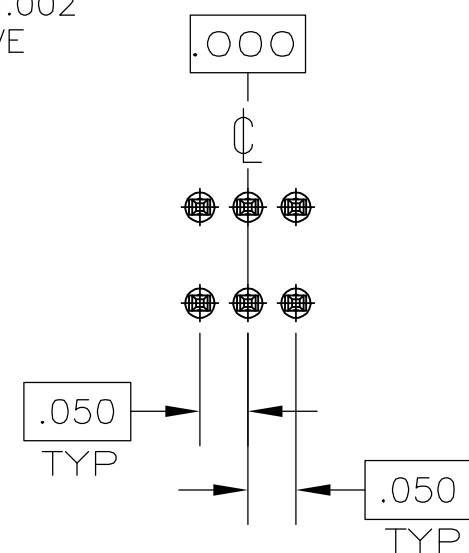
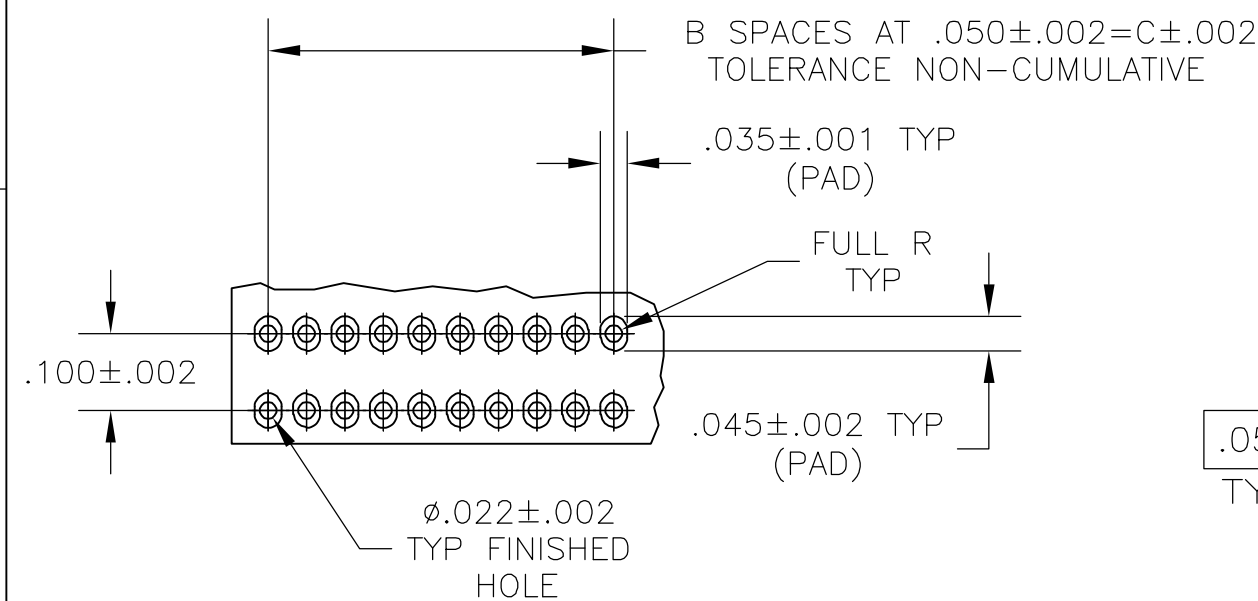
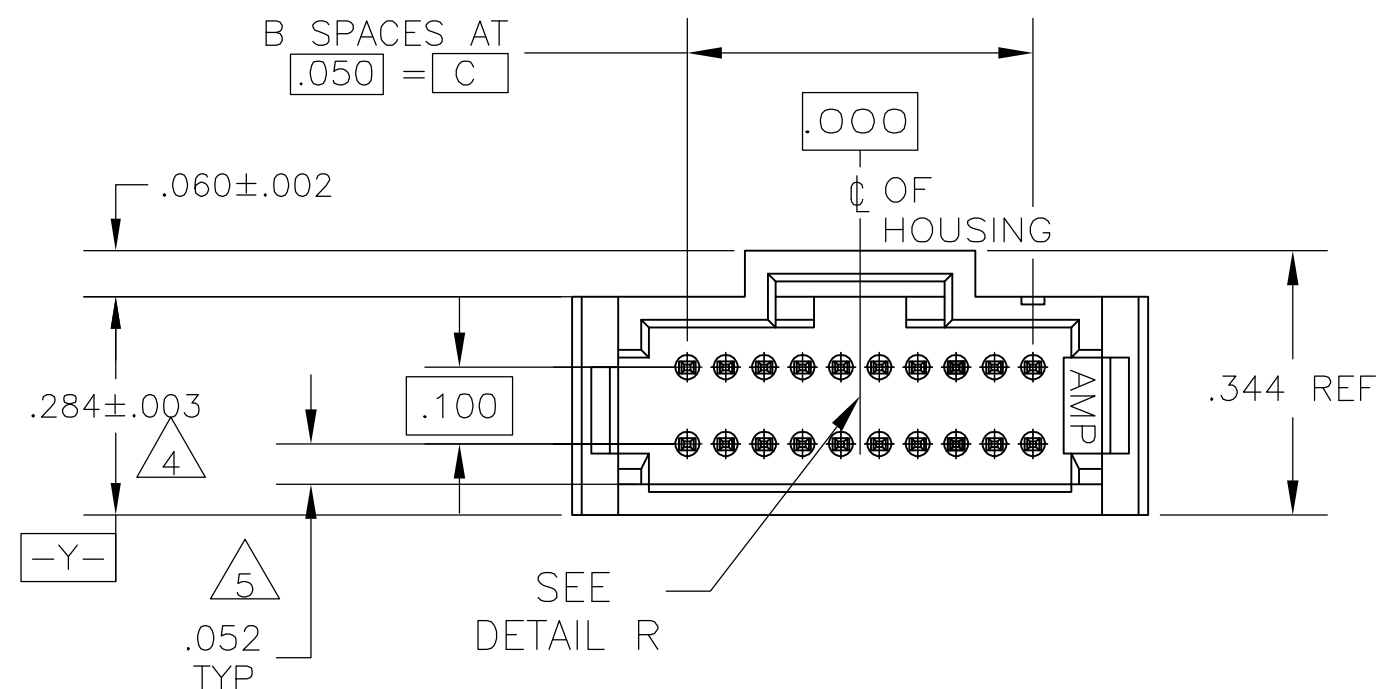
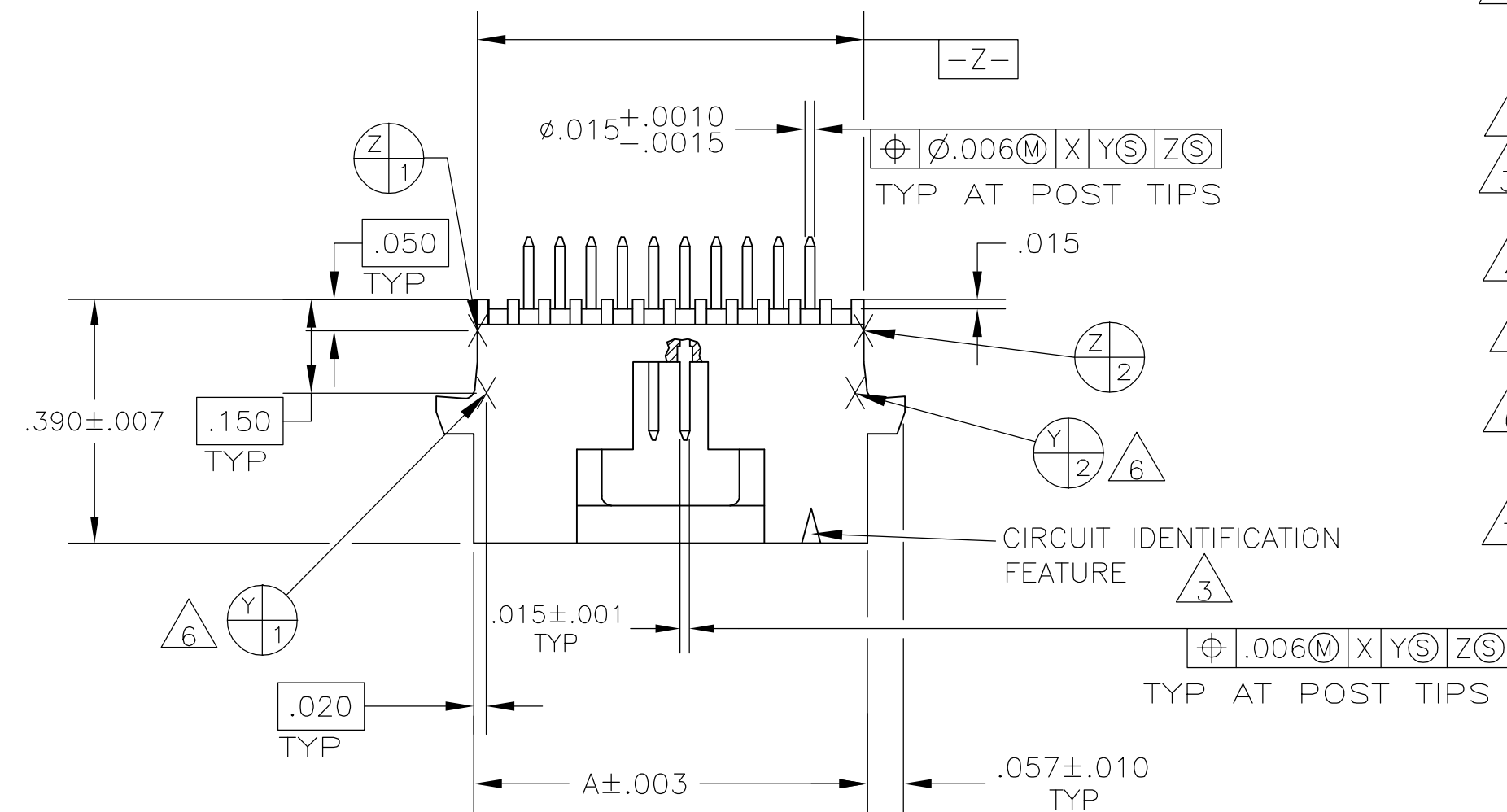
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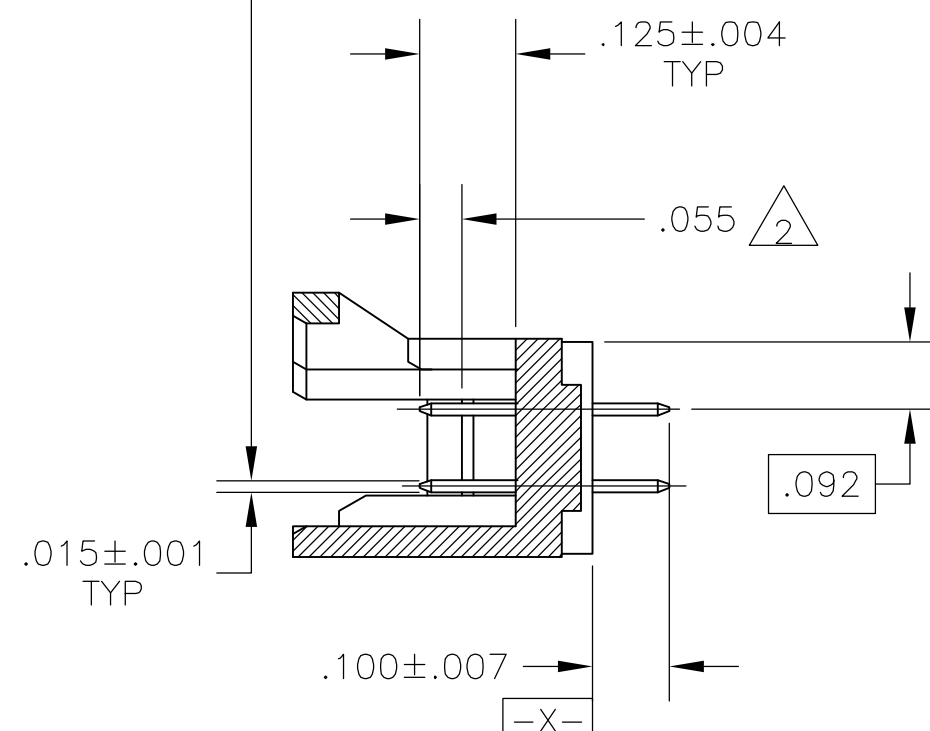
RECOMMENDED HOLE PATTERN

BASIC DIMENSIONS FOR
EVEN NO OF SPACES
(SEE TABLE)

BASIC DIMENSIONS FOR
ODD NO OF SPACES
(SEE TABLE)

DETAIL R

- 1 CONTACT AREA PLATED WITH .000030 MIN GOLD; SOLDER TAILS PLATED WITH .000150 MIN TIN-LEAD, ALL OVER .000050 MIN NICKEL
 - 2 POINT OF MEASUREMENT FOR PLATING THICKNESS
 - 3 CIRCUIT IDENTIFICATION FEATURE OMITTED ON 8,10,12 AND 14 POSN HEADER ASSEMBLIES
 - 4 DIMENSION APPLIES AT BASE OF SHROUD
 - 5 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
 - 6   ARE LOCATED THE SAME AS   EXCEPT ON OPPOSITE SIDE OF HOUSING.
 - 7 CONTACT AREA PLATED WITH .000030 MIN. GOLD; SOLDER TAILS PLATED WITH .000150 MIN TIN; ALL OVER .000050 MIN NICKEL



 	1.650	33	1.830	68	6-104068-8
	2.450	49	2.630	100	6-104068-7
	1.950	39	2.130	80	6-104068-6
	1.750	35	1.930	72	6-104068-5
	1.050	21	1.230	44	6-104068-4
	.800	16	.980	34	6-104068-3
	.600	12	.780	26	6-104068-2
	.550	11	.730	24	6-104068-1
	.350	7	.530	16	6-104068-0
	.300	6	.480	14	5-104068-9
	.250	5	.430	12	5-104068-8
PRELIMINARY	.150	3	.330	8	5-104068-7
 	1.450	29	1.630	60	5-104068-6
	1.200	24	1.380	50	5-104068-5
	.950	19	1.130	40	5-104068-4
	.700	14	.880	30	5-104068-3
	.200	4	.380	10	5-104068-2
	.450	9	.630	20	5-104068-1
 	1.650	33	1.830	68	1-104068-8
	2.450	49	2.630	100	1-104068-7
	1.950	39	2.130	80	1-104068-6
	1.750	35	1.930	72	1-104068-5
	1.050	21	1.230	44	1-104068-4
	.800	16	.980	34	1-104068-3
	.600	12	.780	26	1-104068-2
	.550	11	.730	24	1-104068-1
	.350	7	.530	16	1-104068-0
	.300	6	.480	14	104068-9
	.250	5	.430	12	104068-8
OBSOLETE	.150	3	.330	8	104068-7
 	1.450	29	1.630	60	104068-6
	1.200	24	1.380	50	104068-5
	.950	19	1.130	40	104068-4
	.700	14	.880	30	104068-3
	.200	4	.380	10	104068-2
	.450	9	.630	20	104068-1
FINISH	C	B	A	NO OF POS	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN D. CLOUSER	10-3-88	 Tyco Electronics Corporation Harrisburg, Pa 17105-3608		TYPICAL NUMBER 10-3-88					
DIMENSIONS: INCHES		CHK T. ZOLA	10-3-88	APVD T. ZOLA	10-3-88	NAME					
		TOLERANCES, UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC 108-1093		HEADER ASSEMBLY, VERTICAL SHROUDED, DOUBLE ROW W/SIDE & END LATCHES, AMPMODU System 50					
MATERIAL		FINISH		APPLICATION SPEC 114-25031					SIZE	CAGE CODE	DRAWING NO
HOUSING: THERMOPLASTIC COLOR-BLACK POST: COPPER ALLOY		SEE TABLE		WEIGHT -		A2	00779	C-104068	-		
CUSTOMER DRAWING						SCALE	4:1	SHEET	1 of 1	REV	N